

SCOPE OF ACCREDITATION TO ISO/IEC 17025:2005

CMM TECHNOLOGY, INC.  
1230 Puerta del Sol  
San Clemente, CA 92673  
Lynne Helquist Phone: 800-648-6944

CALIBRATION

Valid To: December 31, 2011

Certificate Number: 2061.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following calibrations<sup>1</sup>:

I. Dimensional

Parameter/Equipment	Range	CMC <sup>2,4</sup> ( $\pm$ )	Comments
Coordinate Measuring Machines (CMM) <sup>3</sup> –			Per ANSI B89.4.1-1997 with:
Repeatability	Sphere Diameter	12 $\mu$ in	Sphere
Linear Accuracy	Up to 24 in (24 to 48) in (48 to 72) in (72 to 96) in (96 to 120) in	(14 + 13L) $\mu$ in (330 + 4.8L) $\mu$ in (470 + 11L) $\mu$ in (570 + 14L) $\mu$ in (660 + 17L) $\mu$ in	Step gage
	Up to 240 in	(11 + 2.1L) $\mu$ in	Laser system
Volumetric Performance	Ball Bar Length: (0 to 32) in	(26 + 5.5L) $\mu$ in	Ball bar
Squareness	Ball Bar Length: (0 to 32) in	(26 + 5.5L) $\mu$ in	Ball bar

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<sup>1</sup> This laboratory offers commercial calibration service and field calibration service.

<sup>2</sup> Calibration and Measurement Capability (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. Calibration and Measurement Capabilities represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of  $k = 2$ . The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.

<sup>3</sup> Field calibration service is available for this calibration and this laboratory meets A2LA R104 – *General Requirements: Accreditation of Field Testing and Field Calibration Laboratories* for these calibrations. Please note the actual measurement uncertainties achievable on a customer's site can normally be expected to be larger than the CMC found on the A2LA Scope. Allowance must be made for aspects such as the environment at the place of calibration and for other possible adverse effects such as those caused by transportation of the calibration equipment. The usual allowance for the actual uncertainty introduced by the item being calibrated, (e.g. resolution) must also be considered and this, on its own, could result in the actual measurement uncertainty achievable on a customer's site being larger than the CMC.

<sup>4</sup> In the statement of CMC,  $L$  is the numerical value of the nominal length of the device measured in inches.



World Class Accreditation

The American Association for Laboratory Accreditation

# Accredited Laboratory

A2LA has accredited

## CMM TECHNOLOGY, INC.

*San Clemente, CA*

for technical competence in the field of

### Calibration

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2005 *General Requirements for the Competence of Testing and Calibration Laboratories*. This laboratory also meets any additional program requirements in the field of calibration. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (*refer to joint ISO-ILAC-IAF Communiqué dated 8 January 2009*).

Presented this 1<sup>st</sup> day of December 2009.



  
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Peter Meyer

President & CEO  
For the Accreditation Council  
Certificate Number 2061.01  
Valid to December 31, 2011  
Revised: November 30, 2011

*For the calibrations to which this accreditation applies, please refer to the laboratory's Calibration Scope of Accreditation.*